



MASSA SINTÉTICA

Quick Reference



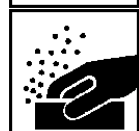
Desengraxante Wanda



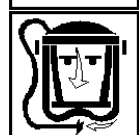
Ready to spray



6 h - 25°C



Sand paper 220 / 320



Description: Synthetic putty with high filling power designed to spot repairs.

Products and additives: Massa Sintética Branca: 404.07400 (SBC32699)

Basic raw materials: Putty 7400: alkyd resin, extender, solvents, hydrocarbon and additives.

Suitable substrates: Primers Wanda
Prepared old refinishes

Surface preparation: Sand with sand paper 600. Following, clean with com Desengraxante Wanda.

Mixing ratio: Ready to spray

Process: *Massa Sintética* should be applied with a spatula, consecutives thin layers, until getting the desired layer to correct the surface roughness.
If it was necessary to repeat this process, wait 5 minutes after the first application.

Theoretical cover rate: 11 m²/litre per coat
Note: The practical coverage depends on several factors, including shape of the construction, roughness of surface, method of application and conditions of application.

Cleaning of equipment: Use Thinner Wanda 1100 - 407.04000 (SBC30305)

Observations:

These products are intended for professional use only. Please, refer to can, Technical Data Sheet and Safety Data Sheet form more specific information. These products are thoroughly controlled and their quality will be kept as long as they are used according to the manufacturer recommendations. The final result depending upon factors of use which are outside our control.



Drying times:		25°C
	Touch	30 min
	Handle	2 h
	Total	6 h

The total drying time of 6 hours it is useful in traditional applications, till 400 microns.

When applied from 401 to 1.000 microns, the drying time can vary from 8 to 12 hours for total drying time.

Sanding:	It is recommended a dry sanding with sand paper 220, ending with 320.
-----------------	---

Shelf life:	3 years at temperatures between 15 and 35°C, no humidity.
--------------------	---

Health and Safety data:	Please refer to MSDS
--------------------------------	----------------------

- Notes:**
- *Massa Sintética* should not be applied on bare metal (always on primers).
 - To avoid topcoat absorption, spray a primer coat on the putty.
 - Before sanding, allowing the specified flash of time in order to avoid mapping defect
 - Use the recommended sand papers.
 - Forced drying with high temperatures can cause cracking, bubbles and poor adhesion.

Observations:
These products are intended for professional use only. Please, refer to can, Technical Data Sheet and Safety Data Sheet form more specific information. These products are thoroughly controlled and their quality will be kept as long as they are used according to the manufacturer recommendations. The final result depending upon factors of use which are outside our control.

