

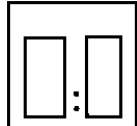
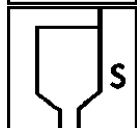


PRETO FOSCO VINÍLICO LC (LIVRE DE CROMATO)

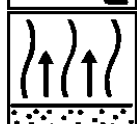
Quick Reference



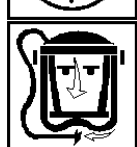
Desengraxante Wanda

2:1
Preto Fosco Vinílico LC
Hardener

15 - 20 sec

1.2-1.5 mm
3-4 bar

3 - 5 min.

2h - 25°C
15min - 60°C**Description:**

2K product designed to promote adhesion and anticorrosive protection over bare metals and as pre treatment of steel, aluminum, copper alloy panels, etc. It can be used as matting topcoat on chromated substrates, metallic bumpers and glass.

Products and additives:

Preto Fosco Vinílico LC – 405.01136 (SBC001349)
Hardener – 405.01120 (SBC31086)

Basic Raw Materials:

Preto Fosco Vinílico – Polyvinyl Resin, mineral extenders, solvents and additives.
Hardener - Phosphoric acid and aromatic solvents.

Suitable Substrates:

Steel, galvanized panels, aluminum, stainless steel, copper alloys, chromated panels and glass.

Surface Preparation:

Remove the impurities on the substrate and degrease it with Wanda Desengraxante (SBC31114)

Mixing Ratio:

2 parts of Preto Fosco Vinílico LC
1 part of hardener 405.01120

Spray Viscosity:

15 - 20 seconds FC4 / 25°C

Pot life:

6 hours at 25°C

Spray gun fluid tip and working pressure:

Spray Gun:	Fluid tip:	Pressure :
Suction Feed:	1.8 mm	3-4 bar (40-50 lb/pol ²)
Gravity Feed:	1.2 – 1.5 mm	3-4 bar (40-50 lb/pol ²)
HVLP:	1.2 – 1.5 mm	3-4 bar (40-50 lb/pol ²)

Process:

Apply 2 single coats with a time of 3-5 minutes between the coats.

Film Thickness:

Approximately 5 - 10 microns per coat.

Observations:

These products are intended for professional use only. Please, refer to can, Technical Data Sheet and Safety Data Sheet form more specific information. These products are thoroughly controlled and their quality will be kept as long as they are used according to the manufacturer recommendations. The final result depending upon factors of use which are outside our control.



Theoretical cover rate : 10 m²/ liter per coat
Note: The practical coverage depends on several factors, including shape of the construction, roughness of surface, method of application being used and conditions of application

Cleaning of equipment: Use Cleaning Thinner Wanda – 407.04120 (SBC000760)

Drying times:		25°C	60°C
	Touch	5 minutes	-----
	Handle	10 - 15 minutes	15 minutes
	Total	2 hours	

Shelf life: 2 years at temperatures between 15°C and 35°C, no humidity.

Health and Safety data: Please refer to MSDS

- Notes:**
- Heat the substrate before spraying Preto Fosco Vinílico in days with high humidity values.
 - Preto Fosco Vinílico LC should not be sanded.
 - Always use the indicated hardener to the product.

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