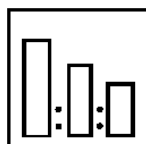


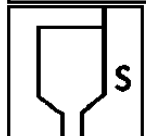


PRIMER PU 3100

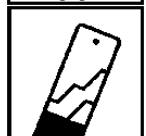
Quick Reference



8:1 + 20 – 40%
Primer PU 3100
Hardener 3093
Thinner PU 407.04028
Thinner PU 407.04030



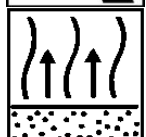
25 – 65 sec



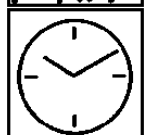
Wanda Ruler 8:1



1.5-1.8 mm
3-4 bar



5 - 10 min.



04h – 25°C
30min – 60°C



Sand paper 400 / 600



Sand paper 400 / 600

**Description:**

Polyurethane Primer indicated to promote filling and adhesion on metallic surfaces. It has good filling power, fast drying and good sand properties.

Products and additives:

Primer PU 3100 – 405.P3100 (SBC32269)
Endurecedor para PU 3093 – 418.03093 (SBC31202)
Thinner 407.04028 (SBC000883)
Thinner 407.04030 (SBC33340)

Basic raw materials:

Primer PU 3100 – acrylic resin, organic and inorganic pigments, solvents and additives.
Endurecedor para PU 3093 – Poly isocyanate and solvents
Thinner 4028 (SBC000883) / 4030 (SBC33340) – solvents

Suitable Substrates:

Bare metals
Washprimers
Existing finishes

Surface Preparation:

Sand with P220 or P320 grit. Degrease with Desengraxante Wanda

Mixing Ratio:

Reduction A – Primer Filler	Reduction B - Primer surfacer
8 parts of Primer	8 parts of Primer
1 part of hardener	1 part of hardener
20% of thinner PU	40% of thinner PU

Spray Viscosity:

25 - 65 seconds FC4 / 25°C

Pot life:

3 hours at 25°C

Spray gun fluid tip and working pressure:

Spray Gun:	Fluid tip:	Pressure :
Suction Feed:	1.8 mm	3-4 bar (40-50 lb/pol ²)
Gravity Feed:	1.5 – 1.8 mm	3-4 bar (40-50 lb/pol ²)
HVLP:	1.7 – 2.0 mm	3-4 bar (40-50 lb/pol ²)

Observations:

These products are intended for professional use only. Please, refer to can, Technical Data Sheet and Safety Data Sheet form more specific information. These products are thoroughly controlled and their quality will be kept as long as they are used according to the manufacturer recommendations. The final result depending upon factors of use which are outside our control.



Process: Apply 2-3 single coats, allowing for 3 to 5 minutes flash off time between coats.

Film Thickness: 25-50 microns per coat, depending on the added thinner amount.

Theoretical cover rate : 13 m²/ liter per coat
Note: The practical coverage depends on several factors, including shape of the construction, roughness of surface, method of application being used and conditions of application

Cleaning of equipment: Use Thinner Wanda 1100 – 407.04000 (SBC30305)

Drying times:	25°C	60°C
	Dust	5 min -----
	Touch	20 min -----
	Handle	1,5 h 30 min
	Total	3 h

Sanding: Dry or wet: sand paper 400, ending with 600

Shelf life: 2 years at temperatures between 15°C and 35°C, no humidity.

Health and Safety data: Please refer to MSDS

Notes:

- If necessary, correct the primer with fast putty and respray it.
- Always use the indicated thinner to the product.
- Use the indicated sand paper for dry and wet sanding.
- Before sanding, allowing the specified flash of time in order to avoid mapping defect.

Observations:

These products are intended for professional use only. Please, refer to can, Technical Data Sheet and Safety Data Sheet form more specific information. These products are thoroughly controlled and their quality will be kept as long as they are used according to the manufacturer recommendations. The final result depending upon factors of use which are outside our control.