





## SELADORA ESPECIAL PARA PLÁSTICOS


### Quick Reference



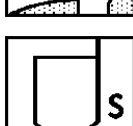
Wash the panel with water and a neutral soap.




Clean with Scot-Brite and degreaser.



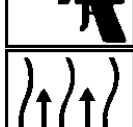
Clean it with a cloth and degreaser and dry it with a clean cloth.



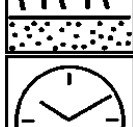
Ready to spray  
09 - 11 sec



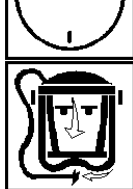
1.2-1.5 mm  
3-4 bar



5 - 10 min



Min.: 40 minutes  
Max.: 24h



**Description** 1-pack product designed to promote adhesion on plastic substrate.

**Products and additives:** Seladora Especial para Plásticos – 405.02750

**Basic Raw Materials:** Polyolefin resin, solvents and additives.

**Suitable substrates:** Bumpers, rear- view (mirrors) and other plastic parts.

**Surface preparation:**

- Wash the panels with water and neutral soap.
- Dry it with air.
- Clean with a sponge (like Scotch Brite) and Desengraxante Wanda.
- With a clean cloth, apply Desengraxante Wanda.
- Dry it with a clean and dry cloth.

**Mixing ratio:** Ready to spray

**Spray Viscosity:** 09 - 11 seconds CF4 / 25°C

| Spray gun fluid tip and working pressure: | Spray Gun:    | Fluid tip:   | Pressure :                           |
|---|---------------|--------------|--------------------------------------|
|   | Suction Feed: | 1.8 mm       | 3-4 bar (40-50 lb/pol <sup>2</sup> ) |
|   | Gravity Feed: | 1.2 – 1.5 mm | 3-4 bar (40-50 lb/pol <sup>2</sup> ) |
|   | HVLP:         | 1.2 – 1.5 mm | 3-4 bar (40-50 lb/pol <sup>2</sup> ) |

**Process:** Apply 2 single coats with a time of 5-10 minutes between the coats.

**Film Thickness:** Approximately 3 - 5 microns per coat.

### Observations:

These products are intended for professional use only. Please, refer to can, Technical Data Sheet and Safety Data Sheet form more specific information. These products are thoroughly controlled and their quality will be kept as long as they are used according to the manufacturer recommendations. The final result depending upon factors of use which are outside our control.



**Theoretical cover rate :** 25 m<sup>2</sup>/litre per coat  
**Note:** The practical coverage depends on several factors, including shape of the construction, roughness of surface, method of application and conditions of application.

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**Cleaning of equipment:** Use Wanda Cleaning Solvent – 407.04120

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**Drying times:** Minimum 40 minutes  
Maximum 24 hours

The finish must be applied between the minimum and maximum drying time. After 24h, if the finish was not applied, clean the surface with a sponge (like Scotch Brite) and Wanda Degreaser. Repeat the surface preparation process.

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**Shelf life:** 3 years at temperatures between 15 and 35°C, no humidity.

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**Health and Safety data:** Please refer to MSDS

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**Notes:**

- Before spraying on pure polyethylene (PE) and polypropylene (PP) substrates, do an adhesion test, following the normal spraying procedure.
- In general, the plastic identification is on the other side of the substrate.
- Seladora does not need to be sanded before primer spraying.

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