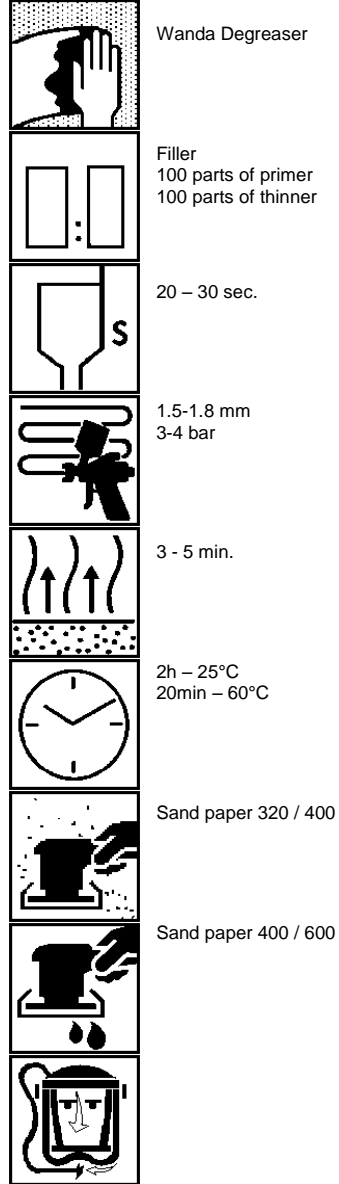




WANDAFILL PRIMER ALTO SÓLIDOS

Quick Reference



Description:

Quick drying and high filling power, indicated to bare metal. It is designed for spot repairs and complete resprays. It has excellent drying and sanding properties.

Products and additives:

Wandafill Primer Alto Sólidos – 405.08910 (SBC32255)
Thinner Wanda 1100 – 407.04000 (SBC30305)

Basic Raw Materials:

Wandaprimer 1100 – alkyd resin, nitrocellulose, pigments, extenders, hydrocarbon solvents e additives.
Thinner 4000 – Alcohols, glycol ethers, esters and aromatic solvents

Suitable Substrates::

Bare metals
Washprimers
Existing finishes already prepared.

Surface Preparation:

Sand with P220 or P320 grit. Degrease with Desengraxante Wanda

Mixing Ratio:

	Reduction A - Primer Filler	Reduction B – Primer Surfacer
	100 parts of Primer 1100	100 parts of Primer 1100
	100 parts of Thinner 1100	150 parts of Thinner 1100

Spray Viscosity:

20 - 30 seconds FC4 / 25°C

Pot life:

8 hours at 25°C

Spray gun fluid tip and working pressure:

Spray Gun:	Fluid tip:	Pressure :
Suction Feed:	1.8 mm	3-4 bar (40-50 lb/pol ²)
Gravity Feed:	1.5 – 1.8 mm	3-4 bar (40-50 lb/pol ²)
HVLP:	1.7 – 2.0 mm	3-4 bar (40-50 lb/pol ²)

Observations:

These products are intended for professional use only. Please, refer to can, Technical Data Sheet and Safety Data Sheet form more specific information. These products are thoroughly controlled and their quality will be kept as long as they are used according to the manufacturer recommendations. The final result depending upon factors of use which are outside our control.





Process: Apply 2-3 single coats, allowing for 3 to 5 minutes flash off time between coats.

Film Thickness: 20-40 microns per coat, depending on the added thinner amount.

Theoretical cover rate : 13 m²/ liter per coat
Note: The practical coverage depends on several factors, including shape of the construction, roughness of surface, method of application being used and conditions of application.

Cleaning of equipment: Use Thinner Wanda 1100 – 407.04000 (SBC30305)

Drying times:		25°C	60°C
	Touch	15 minutes	-----
	Handle	30 minutes	20 minutes
	Total	2 hours	

Sanding: Dry: sand paper 320 or 400, ending with 400 or 600
Wet: sand paper 400, ending with 600

Shelf life: 2 years at temperatures between 15°C and 35°C, no humidity.

Health and Safety data: Please refer to MSDS

Notes:

- If necessary, correct the primer with fast putty and respray it.
- Always use the indicated thinner to the product.
- Use the indicated sand paper for dry and wet sanding.
- Before sanding, allowing the specified flash of time in order to avoid mapping defect.

Observations:

These products are intended for professional use only. Please, refer to can, Technical Data Sheet and Safety Data Sheet form more specific information. These products are thoroughly controlled and their quality will be kept as long as they are used according to the manufacturer recommendations. The final result depending upon factors of use which are outside our control.

