

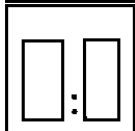
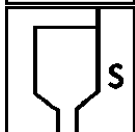


WANDALAC

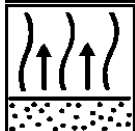
Quick Reference



Desengraxante Wanda

100 parts of Wandalac
100 parts of thinner 1100

15 - 17 sec

1.2-1.5 mm
3-4 bar

5 - 10 min.

5h – 25°C
25min – 60°C**Description:**

Nitrocellulose topcoat with quick drying and polish performance. It is indicated to repairs and total resprays.

Products and additives:Toners Wandalac: linha 401/ 421
Binder Wandalac: 421.01000 (SBC30601)
Thinner Wanda 1100: 407.04000 (SBC30305)**Basic raw material:**Toners Wandalac alkyd and nitrocellulose resins, organic and inorganic pigments, solvents and additives.
Binder: alkyd and nitrocellulose resins, solvents and additives.
Thinner 1100: alcohols, glycol ethers, esters e aromatic solvents.**Suitable substrates:**- Primers Wanda
- Old painted surfaces**Surface Preparation:**Sand paper 420 (wet) or 600 (dry). Clean the surface with *Desengraxante Wanda*.**Mixing ratio**100 parts of Wandalac ready mixed
100 parts of thinner 1100**Spray Viscosity:**

15 - 17 seconds FC4 / 25°C

Pot life:

8 h at 25°C

Spray gun fluid tip and working pressure:**Spray Gun:**Suction Feed:
Gravity Feed:
HVLP:**Fluid tip:**1.8 mm
1.2 – 1.5 mm
1.2 – 1.5 mm**Pressure :**3-4 bar (40-50 lb/pol²)
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3-4 bar (40-50 lb/pol²)**Process:**

Apply 4 crossed coats with a time of 5-10 minutes between the coats.

Observations:

These products are intended for professional use only. Please, refer to can, Technical Data Sheet and Safety Data Sheet form more specific information. These products are thoroughly controlled and their quality will be kept as long as they are used according to the manufacturer recommendations. The final result depending upon factors of use which are outside our control.



Film Thickness: Approximately 15 - 20 microns per coat.

Theoretical cover rate : 8 m²/litre per coat

Note: The practical coverage depends on several factors, including shape of the construction, roughness of surface, method of application and conditions of application.

Cleaning of equipment: Use Thinner Wanda 1100 – 407.04000 (SBC30305)

Drying times:

	25°C	60°C
Touch	10 min	-----
Handle	45 min	25 min
Total	5 h	

Shelf life: 3 years at temperatures between 15 and 35°C, no humidity.

Health and Safety data: Please refer to MSDS

Notes:

- Do not respray a vehicle before comparing the color.
- It is recommended to extend the painting.
- Always thinners indicated by Akzo Nobel.
- Do not add toners that are not in the original formula, in order to avoid metamerism.
- The panel can be polished after total drying. First, clean it with an abrasive sponge or a smooth sand paper and then polish it manually or mechanically.

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