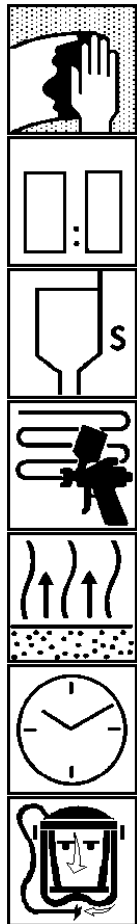




WASHPRIMER MONO COMPONENT LC

Quick Reference



Desengraxante Wanda

2:1
Wash Primer LC
Thinner Wanda 4030

16 - 22 sec

1.2-1.5 mm
3-4 bar

3 - 5 min.

30min – 25°C
15min – 60°C**Description:**

1K product designed to promote adhesion and anticorrosive protection over bare metals and as pre treatment of steel, aluminum, copper alloy panels, glass, etc.

Products and additives:

Washprimer Mono Component LC – (SBC001278)
Thinner for Polyester / PU 4030 – (SBC33340)

Basic Raw Materials:

Washprimer LC – Polyvinyl Resin, mineral extenders, solvents and additives.
Thinner for Polyester / PU 4030 - Aromatic and aliphatic hydrocarbon solvents.

Suitable Substrates:

Bare metal, steel, galvanized panels , aluminum, stainless steel, copper alloys and glass.

Surface Preparation:

Remove the impurities on the substrate and degrease it with Wanda Degreaser (SBC31114)

Mixing Ratio:

2 parts of Washprimer LC
1 part of Thinner 4030

Spray Viscosity:

16 - 22 seconds FC4 / 25°C

Pot life:

6 hours at 25°C

Spray gun fluid tip and working pressure:**Spray Gun:**

Suction Feed:

Gravity Feed:

HVLP:

Fluid tip:

1.8 mm

1.2 – 1.5 mm

1.2 – 1.5 mm

Pressure :

3-4 bar (40-50 lb/pol²)

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Process:

Apply 1-2 single coats, allowing for 3 to 5 minutes flash off time between coats.

Observations:

These products are intended for professional use only. Please, refer to can, Technical Data Sheet and Safety Data Sheet form more specific information. These products are thoroughly controlled and their quality will be kept as long as they are used according to the manufacturer recommendations. The final result depending upon factors of use which are outside our control.



Film Thickness: Approximately 5 – 20 microns per coat.

Theoretical cover rate : 25 m²/ liter per coat
Note: The practical coverage depends on several factors, including shape of the construction, roughness of surface, method of application being used and conditions of application

Cleaning of equipment: Use Cleaning Thinner Wanda 4120 - (SBC000760)

Drying times:

	25°C	60°C
Touch	5 minutes	-----
Handle	10 minutes	15 minutes
Total	30 minutes	

Shelf life: 1 year at temperatures between 15°C and 35°C, no humidity.

Health and Safety data: Please refer to MSDS

Notes:

- Heat the substrate before spraying Washprimer in days with high humidity values.
- Washprimer should not be sanded.
- Always use the indicated hardener to the product.

Observations:

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