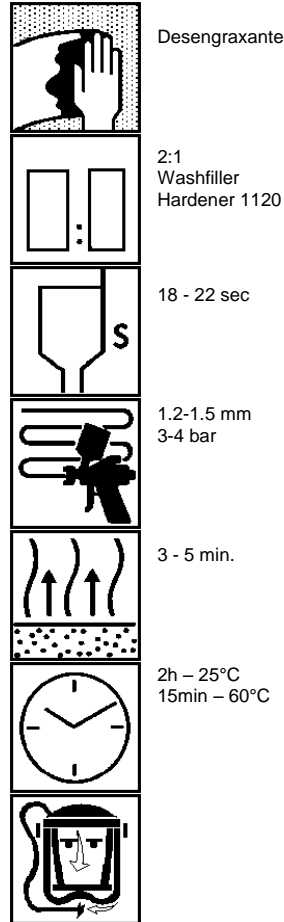




Rev. 10/05/2022

WASHFILLER 2:1

Quick Reference



Desengraxante Wanda

2:1
Washfiller
Hardener 1120

18 - 22 sec

1.2-1.5 mm
3-4 bar

3 - 5 min.

2h - 25°C
15min - 60°C

Description:

2K product designed to promote adhesion and anticorrosive protection anticorrosive over bare metals and as pre treatment of steel, aluminum, copper alloy panels, etc.
Can be used as a surfacer primer with 2K or synthetic topcoat.

Products and additives:

Washfiller 2:1 – 405.01130 (SBC31087)
Catalisador para Washprimer – 405.01120 (SBC31086)

Basic Raw Materials:

Washprimer – Polyvinyl Resin, phosphate, solvents and additives.
Hardener - Phosphoric acid and aromatic solvents.

Suitable Substrates:

Bare metal, steel, aluminum, stainless steel, copper alloys.

Surface Preparation:

Remove the impurities on the substrate and degrease it with Wanda Desengraxante.

Mixing ratio:

2 parts of *Washfiller*
1 part of *catalisador para Washprimer*

Spray Viscosity:

18 - 22 seconds FC4 / 25°C

Pot life:

6 hours at 25°C

Spray gun fluid tip and working pressure:

Spray Gun:	Fluid tip:	Pressure :
Suction Feed:	1.8 mm	3-4 bar (40-50 lb/pol ²)
Gravity Feed:	1.2 – 1.5 mm	3-4 bar (40-50 lb/pol ²)
HVLP:	1.2 – 1.5 mm	3-4 bar (40-50 lb/pol ²)

Observations:

These products are intended for professional use only. Please, refer to can, Technical Data Sheet and Safety Data Sheet form more specific information. These products are thoroughly controlled and their quality will be kept as long as they are used according to the manufacturer recommendations. The final result depending upon factors of use which are outside our control.





Process: To be used as a washprimer: spray 1 single coat. After 2 hours spray primer. It is not necessary to sand it.

To be used as a surfacer primer: spray 3 single coats. After 3 hours, sand it with sand paper 400, ending with 600.

Film Thickness: Approximately 10 – 20 microns per coat.

Theoretical cover rate : 25 m²/ liter per coat
Note: The practical coverage depends on several factors, including shape of the construction, roughness of surface, method of application being used and conditions of application

Cleaning of equipment: Use Thinner Wanda 1100 – 407.04000 (SBC30305)

Drying times:

	25°C As washprimer	25°C as primer surfacer	60°C
Touch	5 min	5 min	-----
Handle	15 min	15 min	
Total	2 h	3 h	15 min

Shelf life: 3 years at temperatures between 15°C and 35°C, no humidity.

Health and Safety data: Please refer to MSDS

Notes:

- Heat the substrate before spraying Washprimer in days with high humidity values.
- Washprimer should not be sanded.
- Always use the indicated hardener to the product.

Observations:

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